Technical Data Sheet



Solutions for Decoration

80 890 - Thinner and Cleaner

Application	80 890 is used as a cleaner for the printing plate and doctor blade after work has ended or when the color is changed. Additionally it is a Thinner and Cleaner for Xpression. 80 890 is a mild-smelling and slowly volatile solvent in class 3 (clean air directive) with a high flash point of 73 °C. 80 890 displays very good solvent behaviour for pad printing media and Xpression and cleans very effectively.
Printing properties	
Miscibility	
Application errors	
Storage	80 890 should be stored in the drums in which it was originally supplied by FERRO in a dry place at room temperature (15-25°C). Always seal opened drums carefully as the composition of the product changes when solvents evaporate from open drums.
	When this storage recommendation is observed, the minimum shelf life in unopened original drums is 2 years.
Environment	Waste material treatment, environmental health and safety protection has to follow the local regulations and legislation.

80 890 - Thinner and Cleaner



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Field of application	
Processing	as Cleaner and Thinner for Xpression and other products
Appearance	clear liquid
Composition	glycol ether
Viscosiy at 23°C [mPa*s]	at 50 1/s ; at 200 1/s
Degree of thixotropy	none
Consistency	flowing
Density at 20 °C [g/cm³]	0,96
Non-Volatile parts (nvp) [%]	0
Flash point according to ISO 3680 [°C]	79
Recommended screen material	
Recommended pasting ratio	
Drying	by means of solvent evaporation
Drying figures TZ according to Mettler	TZ 10: ; TZ 100: not measured
Recommended working temp. [°C]	-
Recommended rel. humidity [%]	-
Recommended Covercoats	
Thinner	
Cleaner	

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